The High Flux Isotope Reactor (HFIR) – Past, Present, and Future

Presented to the **IGORR**

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The need for HFIR was expressed by Glenn Seaborg in 1957

"The field of new transuranium elements is entering an era where the participating scientists in this country cannot go much further without some unified national effort... The future progress in this area depends on substantial weighable quantities (say milligrams) of berkelium, californium, and einsteinium..."



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G. T. Seaborg Berkeley, October 24, 1957



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The US Atomic Energy Commission (AEC) recommended HFIR construction in 1958

The HFIR design proposed by ORNL was accepted in 1959 and construction began in 1961





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Initial criticality – August 25, 1965 Full power (100MW) – September 1966





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HFIR is a compact high-performance flux trap reactor

- Light water moderated and cooled
- Beryllium reflected
- Flux trap: 5 inch diameter
- Fuel: AL clad U₃O₈ plates
 - 9.4 Kg ²³⁵U
 - Active fuel length: 20 inches
- Reactivity Control
 - Concentric cylinders of EuO
- Pressure vessel
 - Carbon steel with stainless steel





The Radiochemical Engineering Development Facility (REDC)

Built adjacent to HFIR, REDC completed Seaborg's vision

Previously available only in microscopic quantities, the milligrams of heavy elements produced at HFIR proved valuable for



REDC, originally named the Transuranium Processing Plant (TRU), began operations in 1966

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REDC performs all transuranium target fabrication and processing

- Heavily shielded hot cells
 - Dedicated to pellet production and target fabrication
 - Chemical processing
 - Sample analysis
 - Waste handling
- Shielded caves and glovebox labs for product purification and R&D
- Radiochemical analytical labs



HFIR/REDC continues to supply ~70% of ²⁵²Cf worldwide

- Applications
 - National security
 - Homeland security
 - Energy security
 - Civil infrastructure
 - Human health
 - Education







The HFIR design is also very versatile supporting many other missions

- 67 total irradiation positions
 - Medical & industrial isotopes
 - Materials irradiation studies
 - Fuel irradiation studies
 - Neutron Activation Analysis (NAA)
 - Neutron scattering

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Hydraulic Rabbit Facility for medical and industrial isotopes

Spent fuel is used for gamma irradiation experiments



HFIR has supported neutron scattering science throughout its operation

ORNL Director, Alvin Weinberg, had the foresight to insist that HFIR include neutrons scattering facilities based on the seminal work of Clifford Shull



A triple-axis spectrometer on one of HFIR's four neutron beams

Cliff Schull & Ernie Wollan at the Graphite Reactor in 1949





Scientists work on the original HFIR Small Angle Neutron Scattering instrument



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HFIR has two complimentary world-class Neutron Activation Analyses facilities

HFIR NAA has been used to solve numerous science and practical problems – environment, nuclear forensics, geology, biology...

- Pneumatic Tube 1 (PT-1)
 - 2.8 x 10¹⁴ neutrons/(cm²·s) with a thermal/epithermal ratio of 40
- Pneumatic Tube 2 (PT-2)
 - 5.9 x 10¹³ neutrons/(cm²·s) with a thermal/epithermal ratio of 200
 - PT-2 has a special delayed neutron counter (DNC) for fissile nuclide analysis

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HFIR became recognized for its materials and fuels irradiation capabilities

A RB* Capsul

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Reactor internal modifications were made in the 1986 to enhance materials and fuels irradiations

- ➤Larger capsule volume
- ➤Gas cooling and temperature control
- ➤On-line capsule instrumentation



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HFIR's broad neutron spectrum can explore the behavior of fast reactor fuels and fusion reactor materials

Capsules covered by a Eu₂O₃ shield lead to a dramatic reduction in the thermal flux without significantly changing the fast flux





- Fast/thermal ratio is about 375
- Centerline temperatures can be very high 2,000°C



An upgrade in 2000 made HFIR neutron scattering facilities world-class

Facility infrastructure improvements were made to support HFIR operation through 2040

- Neutrons on-target up by 300% for thermal neutron triple-axis spectrometers
- More neutron scattering instrument stations
- Provided for the installation of a cold neutron source



Reactor components upgraded for better neutron beams



New cooling tower



The HFIR Cold Source began operation in 2007

Measured to be the brightest reactor-based cold source in the world Gain factors of 10 to 20 at neutron wavelengths from 4 to 12 Å



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Thermal and cold neutron scattering instruments at HFIR are at the forefront of science



Upgrades to the HFIR infrastructure are extending its availability through 2040



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Isotope Production at ORNL

National Laboratory

Continued investments in scientific capabilities ensures HFIR remains a world-class facility



New world-class neutron scattering instruments continue to be added on existing HFIR neutron beams

A second cold source and neutron scattering guide hall are proposed



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There is resurgent interest in the US isotope program

- DOE's Office of Nuclear Physics (DOE-NP) has demonstrated committed leadership
 - Hosted a workshop to gather stakeholder input
 - Established Nuclear Science Advisory Committee (NSAC) Isotope Subcommittee
 - Established the National Isotope Data Center
- HFIR remains an important isotope production and research facility





It's time to begin planning the next generation reactor to succeed HFIR

HFIR staff are working to upgrade its infrastructure to support operations through 2040 if needed – Now is the time to begin a new generation of reactors to carry on its missions before HFIR is gone



HFIR has served well and is poised to continue serving until the next generation of reactors arrive

"If at some time a heavenly angel should ask what the laboratory in East Tennessee did to enlarge man's life and make it better, I daresay the production of radioisotopes for scientific research and medical treatment will surely rate as a candidate for the very first place."



Alvin Weinberg Former ORNL Director

