

The logo for CEA (Commissariat à l'énergie atomique et aux énergies alternatives) is displayed in white lowercase letters on a red square background.

Reactor block: from the first outline to site assembly at JHR facility

IGORR 2020

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1. Origin of the overall shape of the reactor block: structuring choices

Conceptual Design

2. Core cell and colouring

Basic Design

3. Final shape

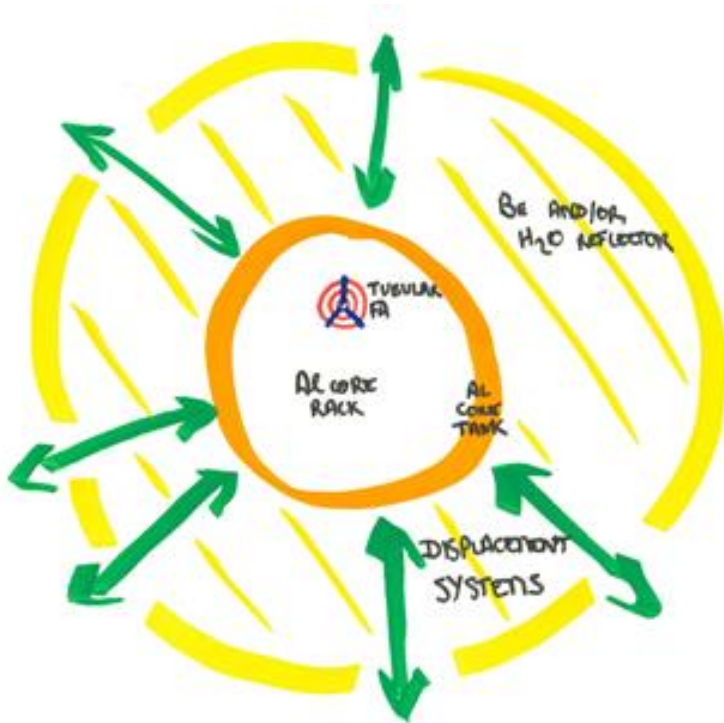
Basic Design

4. Detailed studies and manufacturing

Detailed Design

Concluding remarks

Conceptual Design



Efficient in core experimental load

Fuel ramp tests: CEA's know-how

Efficient in reflector experimental load

High in core neutron flux (Thermal and Fast flux)

OSIRIS type displacement systems
Ability to remove the device at power

High specific power and minimisation of core flowrate area:
High flowrate and self pressurized core

Displacement systems in a reflector open to the reactor pool

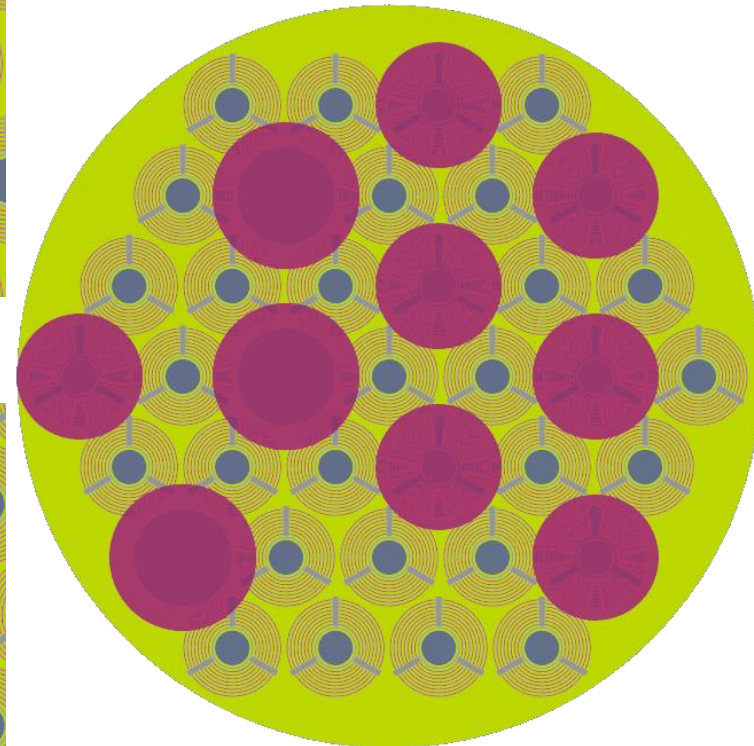
Minimisation of the structures between core and reflector

Vessel between core and reflector

Cylindrical vessel
Independent core rack

Basic Design

- 10 in core experimental devices
 - ❖ 3 large sized devices: $\Phi 92\text{mm}$
 - ❖ 7 small sized devices: $\Phi 32\text{mm}$
- The same experimental devices above the core
 - ❖ 3 positions: $\Phi 140\text{mm}$
 - ❖ 7 others: up to $\Phi 120\text{mm}$
- And, at this stage:
 - ❖ The overall shape of the previous slide
 - ❖ Tubular fuel assembly: 3 sectors with 6 plates



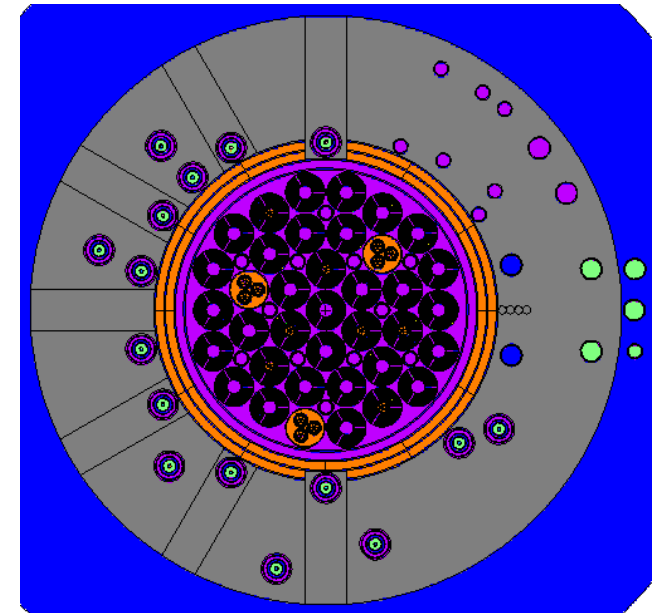
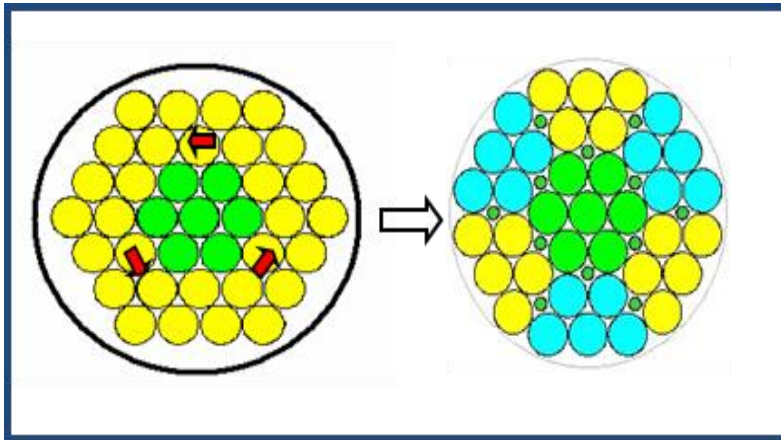
Experimental devices
and core: top view

Basic Design

■ At this stage:

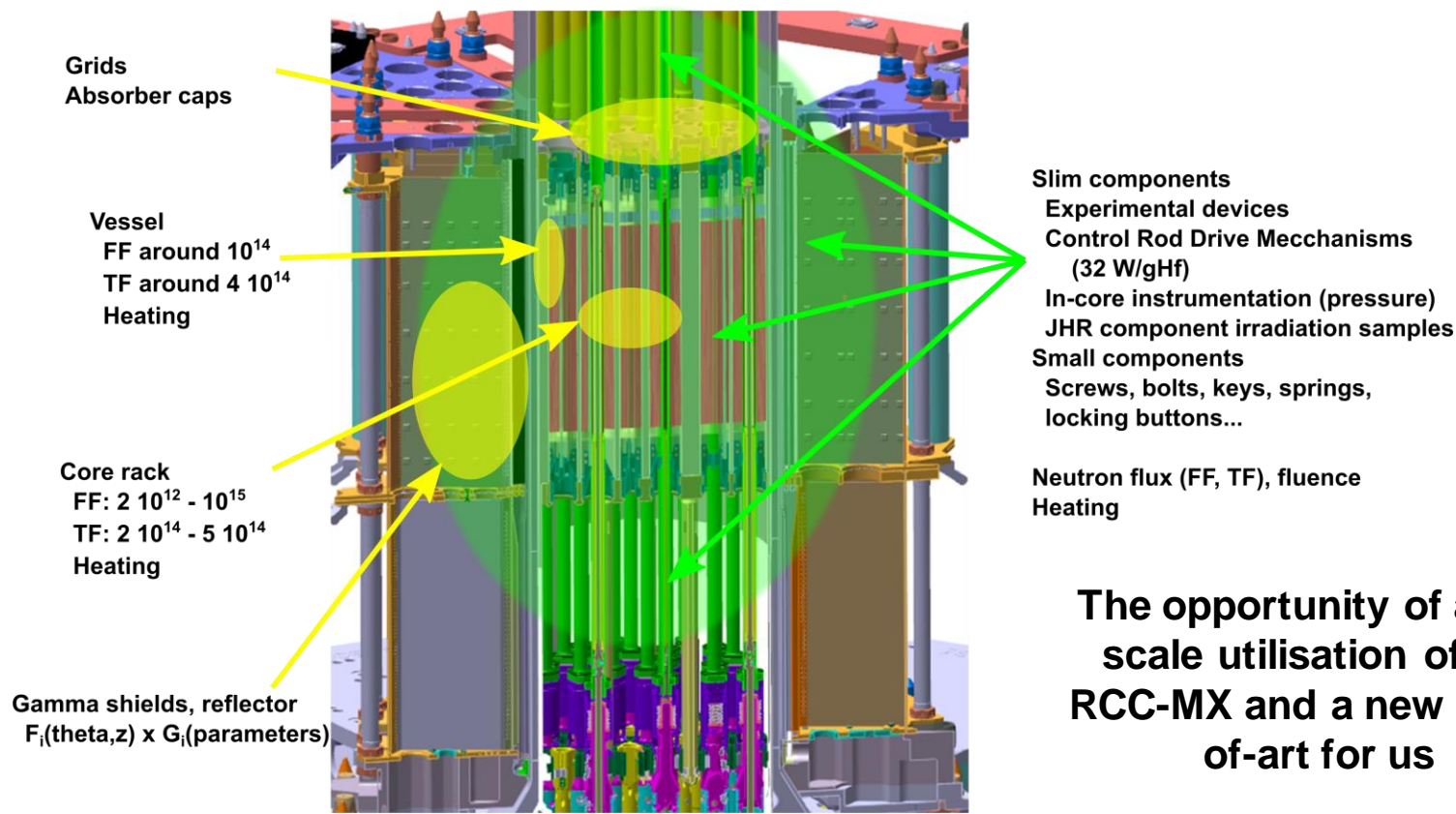
- ❖ The vessel is between the core and the reflector
- ❖ The in core experimental devices are well fed
- ❖ The ex core experimental devices have to be better fed to improve the test performances
- ❖ The interaction between in reflector experimental devices and the closing of the tank are to be taken into account for operational easiness and efficiency

The solution: hexagonal to daisy shape



Detailed Design

■ Example: core data for mechanical detailed design (RCC-MX application)



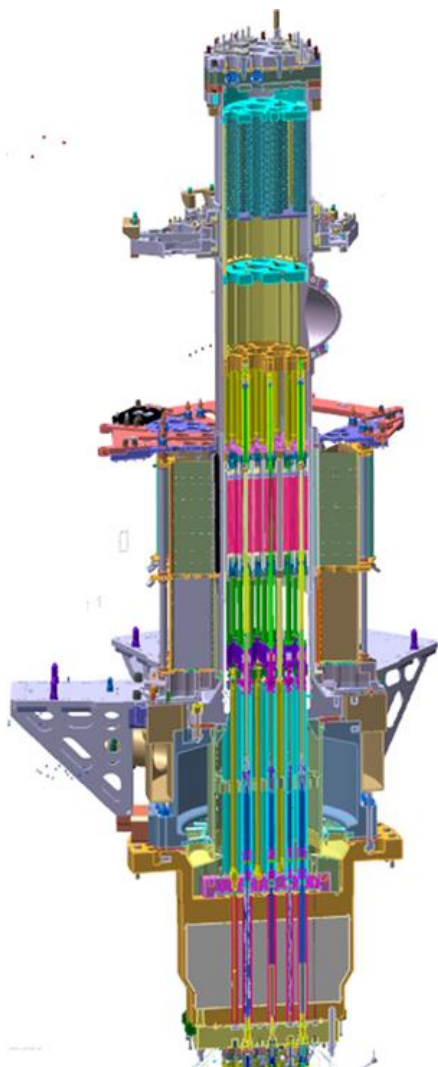
The opportunity of a full-scale utilisation of the RCC-MX and a new state-of-art for us

**Core configurations: Beginning Of Cycle, Xenon equilibrium,
Mid Cycle, End Of Cycle, Large West Raising**

Detailed Design

Example of flexibility of the design after the basic design

An initial mechanical constraint toward experimental load can be adapted during the detailed design to take advantage of the flexibility of Beryllium reflector



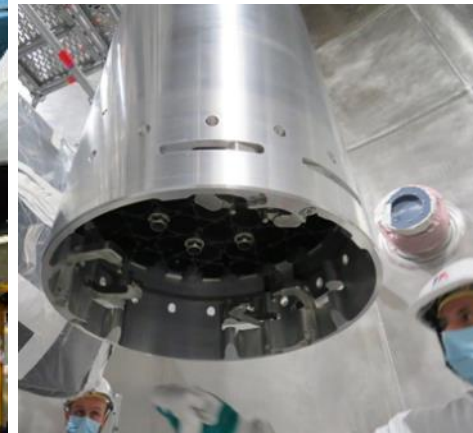
- The design is not only a matter of complex 3D calculations and detailed CAD mockup
- The detailed design is not only for detailed assessment and final licensing: some improvements of the performances have been made
- The manufacturing and licensing process of JHR reactor block had given to CEA, TA and the manufacturers (CNIM, Aubert et Duval, Forgital Maurice Dembiermon, CEZUS...) the opportunity of a full-scale utilisation of the RCC-MX and to renew our state-of-art
- Due to COVID constraints, this presentation was short but we propose you to develop these subjects during the next conferences



In manufacture



In JHR



Thank you for your attention

And stay safe