

# An Asset Management Approach for Reliability

**OPAL** Reactor

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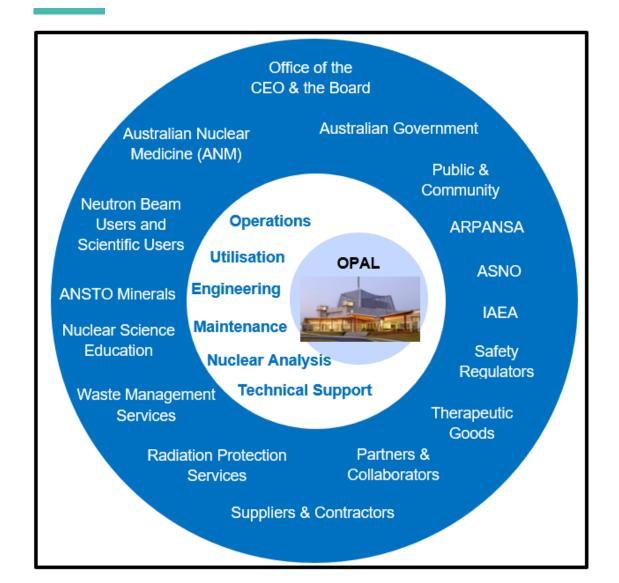


### Overview

- Stakeholder Needs Strategic Planning (NG-T-3.16)
- Ageing Management and Asset Management
- Reliability Engineering
- System Maintenance Strategies
- Maintenance Service Delivery



### Stakeholder Needs (NG-T-3.16)



# Safe, Secure and Reliable Operation



### Ageing and Asset Management

Ageing Management (SSG-10)

Engineering, operation, and maintenance strategy and actions to control within acceptable limits the ageing degradation of SSCs

Asset Management (ISO 55000)

The coordinated activity of an organisation to realise value from an asset



### Ageing Management Elements (SSG-10)

#### Management System

- 1 Responsibilities
- 2 Resource Management
- **3** Process Implementation
- 4 Measurement, Assessment and Improvement

#### **Stages of Lifetime**

- 1 Design
- **2** Fabrication and Construction
- **3** Commissioning
- 4 Operation
- **5** Utilization and Modifications
- 6 Extended Shutdown
- **7** Decommissioning

#### **Programmes**

- 1 Screening SCCs
- 2 Identification and Understanding
- 3 Minimization
- **4** Detection, Monitoring and Trending
- **5** Mitigation
- **6** Continuous Improvement
- 7 Record Keeping

### Interfaces with other Areas

- **1** Maintenance, periodic testing and inspection
- 2 Periodic safety review
- **3** Equipment qualification
- **4** Reconstitution of the design basis
- **5** Configuration management
- **6** Continued safe operation
- **7** Post-service surveillance and testing



## Asset Management Groups (IAM)

#### **GROUP 1**

#### **Strategy Planning**

- **1** Asset management policy
- **2** Asset management strategy & objectives
- 3 Demand analysis
- 4 Strategic planning
- **5** Asset management planning

#### **GROUP 2**

#### Asset Management Decision-making

- 1 Capital investment decision-making
- 2 Operations & maintenance decision-making
- **3** Lifecycle value realisation
- 4 Resourcing strategy
- **5** Shutdowns & outage strategy

#### **GROUP 3**

#### **Life Cycle Delivery**

- 1 Technical standards and legislation
- **2** Asset creation & acquisition
- **3** Systems engineering
- **4** Configuration management
- **5** Maintenance delivery
- **6** Reliability engineering
- **7** Asset operations
- 8 Resource management
- **9** Shutdown & outage management
- **10** Fault & incident response
- **11** Asset decommissioning & disposal

#### **GROUP 4**

#### **Asset information**

- **1** Asset information strategy
- **2** Asset information standards
- **3** Asset information systems
- **4** Data & information management

#### **GROUP 5**

### Organisation & people

- **1** Procurement & supply chain management
- 2 Asset management leadership
- **3** Organisational structure
- **4** Organisational culture
- **5** Competence management

### GROUP 6 Risk & review

- 1 Risk assessment & management
- 2 Contingency planning & resilience analysis
- **3** Sustainable development
- **4** Management of change
- **5** Asset performance & health monitoring
- **6** Asset management system monitoring
- 7 management review, audit & assurance
- **8** Asset costing & valuation
- **9** Stakeholder engagement



## Reliability Engineering

- Ownership of SSCs
- Knowledge of SSCs Design
- Knowledge of ageing mechanisms
- Knowledge of Failure modes
- Reliability CentredMaintenance

Α	Reactor Systems	D	Instrumentation and Control System	
01	Reactor Core	40	Nucleonics Instrumentation	
02	First Shutdown System (FSS)	41	eactor Protection Systems and PAM ystem	
03	Second Shutdown System (SSS)	42	Reactor Control And Monitoring System (RCMS)	
04	Reflector Vessel	43	Control Rooms	
05	Fuel Management	44	OPALNet Systems	
06	Reactor Pool (RPO)	45	Radiation Monitoring Systems	
07	Service Pool (SPO)			
		Е	Electrical System	
В	Reactor Process Systems	50	Electrical System	
10	Primary Cooling System (PCS)			
11	Reflector Cooling and Purification System (RCPS)	F	Containment and Non-conventional HVAC Systems	
12	Emergency Make-Up Water System (EMWS)	51	Reactor Ventilation Systems	
13	Reactor and Service Pool Cooling System (RSPCS)			
20	Reactor Water Purification System (RWPS)	G	Services	
21	Secondary Cooling System (SCS)	52	Radioactive Waste Management	
22	Hot Water Layer System (HWLS)	53	Services	
23	Demineralised Water Supply System (DWSS)	54	Conventional Area HVAC Systems	
		55	Cranes and Hoists	
С	Buildings and Structures	56	General Equipment	
32	Reactor Building	57	Security System	
34	Offices and Visitor Centre Buildings			
35	Auxiliary Buildings	Н	Neutron Beam Facilities	
37	HWUS Building	60	Neutron Beam Facilities	
31			4.7	

## Reliability Engineering

**WHAT** 

**WHEN** 

WHY

WHO

HOW

- Tasks and their interval
- Fixed Time Tasks
- Failure Finding Tasks
- Condition Monitoring Tasks

Specific failure type addressed by maintenance tasks Responsibility for performing maintenance tasks

How to perform task. Plan, task list, materials and instructions



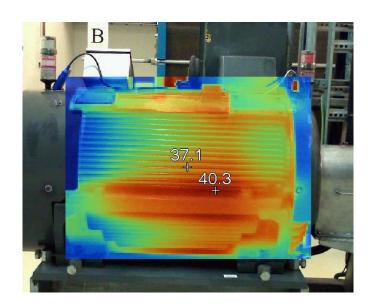
## System Maintenance Strategy

WH	WHAT					WHEN	WHY	WHO	HOW	
No	Task/Activity Description	CM	FT	FF	Relevant Task	Interval <sup>1</sup>	Function Failure/Purpose	Work Centre <sup>8</sup>	SAP Plan	Integrated Support Docs <sup>4</sup>
1	SCS pumps bearing vibration and thermography analysis (motor and pump)	X			Replace main pump motor  Replace main pump impeller assembly/bearing  Replace main coupling	1M	To detect bearing faults/wear, imbalance, coupling or impellor faults, looseness, soft-foot, misalignment in pump or motor that may eventually result in bearing failure/seizure.  For pumps 2110-AB-001A/B/C, 2110-AB-003A/B and 2110-AB-004A/B, the task is performed at power on the running pump. Pumps are regularly changed over in accordance with the power cycle briefing and HVAC/CNS pump change-overs.  For pumps 2110-AB-002A/B, the task is performed at shutdown on the running pump (refer above LTDCL pump run task).	MECH	OMP-600 OMP-609	OMI 0000-011
2	SCS internal pipework inspection by Ultrasonic Testing thickness testing	X			Repair, replace or recoat pipework	24M	Ultrasonic thickness measurements are taken of Mat Class C piping to trend carbon steel pipe thinning and assist in predicting remaining service life of the SCS.  Note: SCS corrosion is also monitored through analysis of SCSWT corrosion coupons, refer to Maintenance Strategy OMM 2100-001.	CONT	OMP-123	OMI 0032-003 OPAL-0032- DAS-005

### Maintenance Service Delivery

- SharedResponsibility
  - Maintainers
  - Operators
  - Engineers
- Condition Monitoring and Precision Maintenance









# Thank you

# Questions



